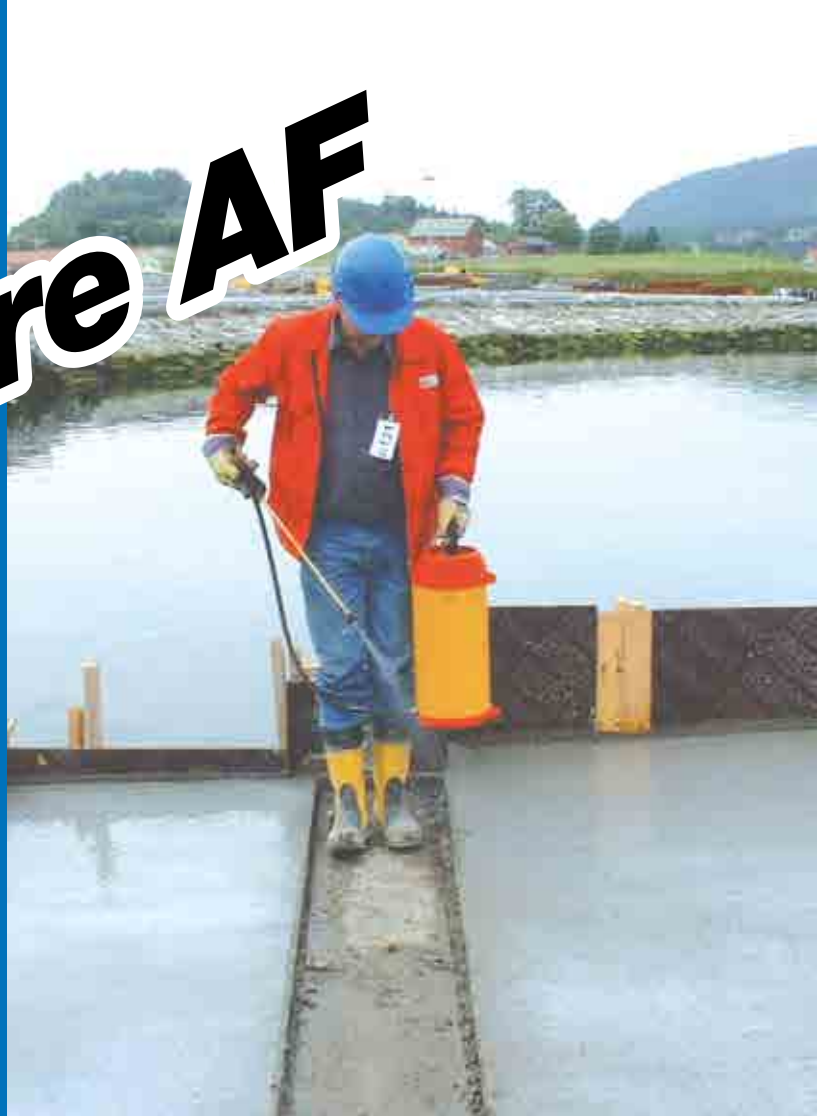


Mapecure AF

Curing membrane



APPLICATION AREAS

Mapecure AF is a curing compound which is sprayed onto fresh or newly placed concrete to prevent moisture loss from the surface.

Mapecure AF contains a frost resistant agent and can be used at temperatures down to -15°C .

PROPERTIES

Mapecure AF is a simple and effective curing method for concrete, especially suitable for slipforming, exposed surfaces of bridges, quays, roads and airport runways. The product is based on a paraffin wax emulsion.

Concrete needs a high moisture content above all in the early stages of curing. Water evaporation will stop the hydraulic reaction, as the cement gel only forms in water filled capillaries.

If the concrete loses water by evaporation from the surface during this period, shrinkage increases rapidly, which can lead to cracking of surfaces.

Mapecure AF forms a film which protects the concrete from moisture loss (water evaporation) in the setting period and the early stages of hardening.

Use of curing membrane and/or covering with plastic is always needed.

By casting in severe drying conditions, or by casting concrete with low mass ratio, it will be necessary to apply. After the concrete is polished or smoothed must again apply **Mapecure AF**, or covering the concrete otherwise.

The main factors which influence drying out are temperature, wind velocity, air humidity, concrete quality, water content, water separation, cement type and the thickness of the construction.

The large number of determining factors explains why lack of curing sometimes results in damage and other times does not.

Use of curing compounds is an inexpensive insurance against cracks and poor surface quality. Films which are formed by **Mapecure AF** decompose slowly over several weeks and therefore prevent rapid water evaporation. The film which is sprayed on is rarely worn away completely.

It will be necessary to remove all traces of **Mapecure AF** to obtain maximum adhesion between the concrete and subsequent treatment (epoxy, paint, screed etc.).

WORKING INSTRUCTIONS

Normal consumption is $0.15 - 0.4 \text{ kg/m}^2$.

Apply **Mapecure AF** with spray equipment. Brushes or rollers can also be used.

Apply **Mapecure AF** immediately after placement.

CLEANING

Clean equipment with water. Sprayer nozzles should not be left filled with **Mapecure AF** but should be washed immediately the work is finished.

ATTENTION

Mapecure AF must be shaken or stirred before use.

PACKAGING

Mapecure AF is available in 25 liter cans, 200 liter drums, 1000 liter IBC tanks and bulk.

STORAGE

The product is frost proof down to -15°C, and has a shelf life of 1 year in sealed packaging.

SAFETY INSTRUCTIONS FOR PREPARATION AND USE

Instructions for the safe use of our products can be found on the latest version of the SDS available from our website www.mapei.no

PRODUCT FOR PROFESSIONAL USE.

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above - information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application, for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In

every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the technical data sheet, available from our web site www.mapei.no

LEGAL NOTICE:

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation. The most up-to-date TDS can be downloaded from our website www.mapei.no ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.

All relevant references for the product are available upon request and from www.mapei.no

TECHNICAL DATA (typical values)

PRODUCT IDENTITY

Form:	liquid
Colour:	white
Viscosity:	low viscosity
Density, g/cm ³ :	0.97 ± 0,02
pH:	9.5 ± 1
Evaporation reduction at 72 hours (ASTM C309/C156):	81% (0.4 kg/m ²)